

# Work Order ID 54672

December 16, 2009 10:03:23 AM



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Item ID: PB67-43001-313

Revision ID: ~~0001~~ ~~0002~~ ~~0003~~ ~~0004~~ ~~0005~~ ~~0006~~ ~~0007~~ ~~0008~~ ~~0009~~ ~~0010~~ ~~0011~~ ~~0012~~ ~~0013~~ ~~0014~~ ~~0015~~ ~~0016~~ ~~0017~~ ~~0018~~ ~~0019~~ ~~0020~~ ~~0021~~ ~~0022~~ ~~0023~~ ~~0024~~ ~~0025~~ ~~0026~~ ~~0027~~ ~~0028~~ ~~0029~~ ~~0030~~ ~~0031~~ ~~0032~~ ~~0033~~ ~~0034~~ ~~0035~~ ~~0036~~ ~~0037~~ ~~0038~~ ~~0039~~ ~~0040~~ ~~0041~~ ~~0042~~ ~~0043~~ ~~0044~~ ~~0045~~ ~~0046~~ ~~0047~~ ~~0048~~ ~~0049~~ ~~0050~~ ~~0051~~ ~~0052~~ ~~0053~~ ~~0054~~ ~~0055~~ ~~0056~~ ~~0057~~ ~~0058~~ ~~0059~~ ~~0060~~ ~~0061~~ ~~0062~~ ~~0063~~ ~~0064~~ ~~0065~~ ~~0066~~ ~~0067~~ ~~0068~~ ~~0069~~ ~~0070~~ ~~0071~~ ~~0072~~ ~~0073~~ ~~0074~~ ~~0075~~ ~~0076~~ ~~0077~~ ~~0078~~ ~~0079~~ ~~0080~~ ~~0081~~ ~~0082~~ ~~0083~~ ~~0084~~ ~~0085~~ ~~0086~~ ~~0087~~ ~~0088~~ ~~0089~~ ~~0090~~ ~~0091~~ ~~0092~~ ~~0093~~ ~~0094~~ ~~0095~~ ~~0096~~ ~~0097~~ ~~0098~~ ~~0099~~ ~~0100~~ ~~0101~~ ~~0102~~ ~~0103~~ ~~0104~~ ~~0105~~ ~~0106~~ ~~0107~~ ~~0108~~ ~~0109~~ 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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 54672

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Item ID: PB67-43001-313

Accept



Setup Start



Revision ID:

Item Name: Plate

Stop



Start Date: 12/16/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 12/22/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Brake NC Brake NC	NC BRAKE  Memo Bend as per Dwg B67-43001	0.00 0.00	S/B 09/12/22			20	8		
140  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo Parts were made to old spec Solved before prelanes & was used.	0.00 0.00	S 10/01/04 1/0.04.06			20	8		
150  Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00 0.00	P 14/01/04 (20)						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 54672**

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Item ID: PB67-43001-313

Accept



Setup Start



Revision ID:

Stop



Item Name: Plate

Start Date: 12/16/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 12/22/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/06 *[Signature]**Pl 10-1-04*  
*(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 54672

Parent Item: PB67-43001-313

Parent Item Name: Plate

Comments:

Start Date: 12/16/2009

Required Date: 12/22/2009

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M6061T6S.090

Purchased

No

100

sf

109.3403

5.3722

9.



189-12-17

6061-T6 .090 Sheet

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

109.3403

108595

1.41

109184

16.3403

111382

90.5

19295

1.09

20

109184 x 8 = 3.5814  
111382 x 8 = 5.3721

8.9535

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**ENGINEERING** FIRST ARTICLE INSPECTION CHECKLIST  
**APPROVAL** ☒ First Article ☐ Prototype

Measured by:	B	Audited by:	S	Prototype Approval:	N/A
Date:	9-12-17	Date:	09/12/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.25	New Issue	KJ/DD	B

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

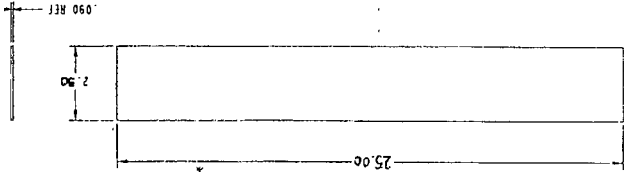
NOTE: Date & initial all entries

ORIGINAL

PREMIER AVIATION, INC.  
DLSUYB 867-43001  
SCALE: 0.500  
MATERIAL: 6061-T6 AL.  
DATE: 00-A-200/8

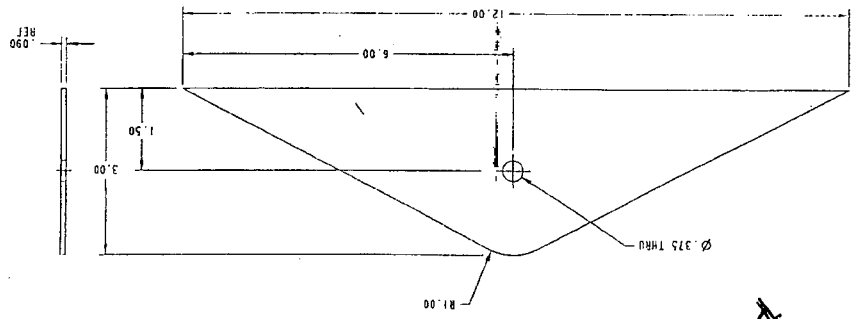
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MATERIAL: 6061-T6 AL.  
DATE: 00-A-200/8

① -321 PLATE



SCALE: 1.000  
MATERIAL: 6061-T6 AL.  
DATE: 00-A-200/8

② -319 GUSSET

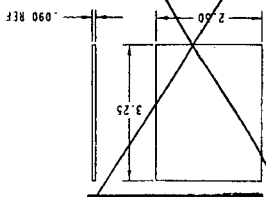


ENGINEERING  
APPROVAL  
RELEASED

54672

SCALE: 0.750  
MATERIAL: 6061-T6 AL.  
DATE: 00-A-200/8

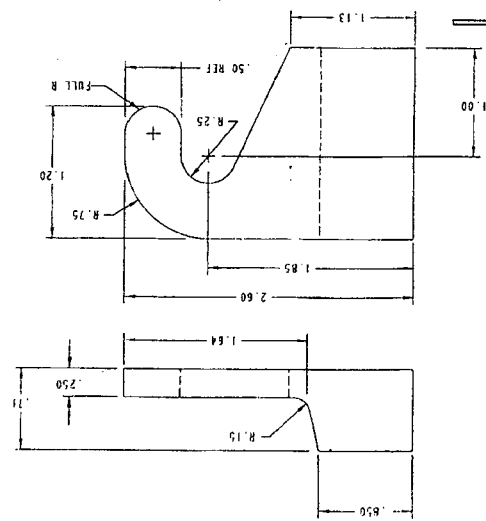
② -317 PLATE



SUPERCEDED BY  
NEW PART OF -317

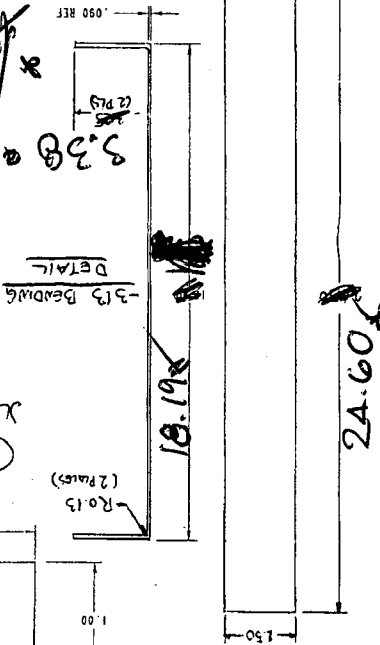
SCALE: 2.000  
MATERIAL: 6061-T6 AL.  
DATE: 00-A-200/8

③ -315 HOOK



SCALE: 0.500  
MATERIAL: 6061-T6 AL.  
DATE: 00-A-200/8

① -313 FLAT PATTERN



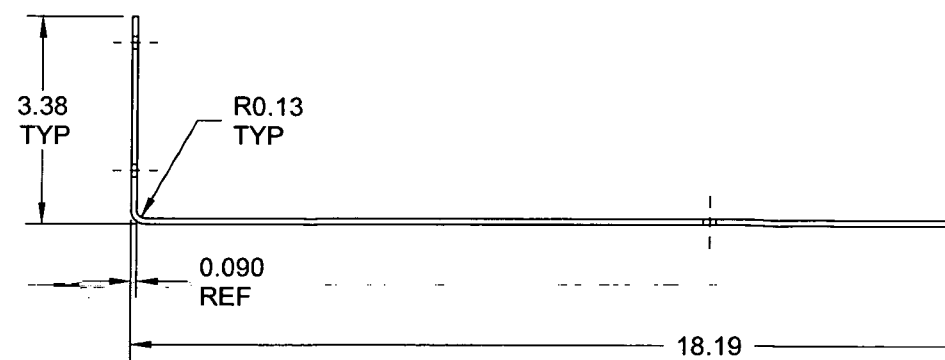
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector*

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

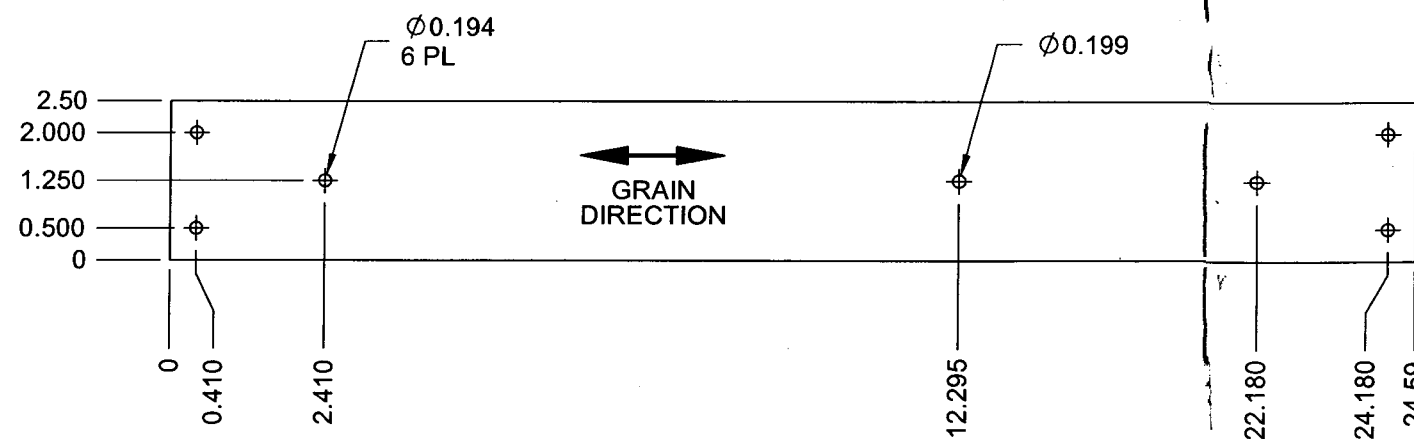
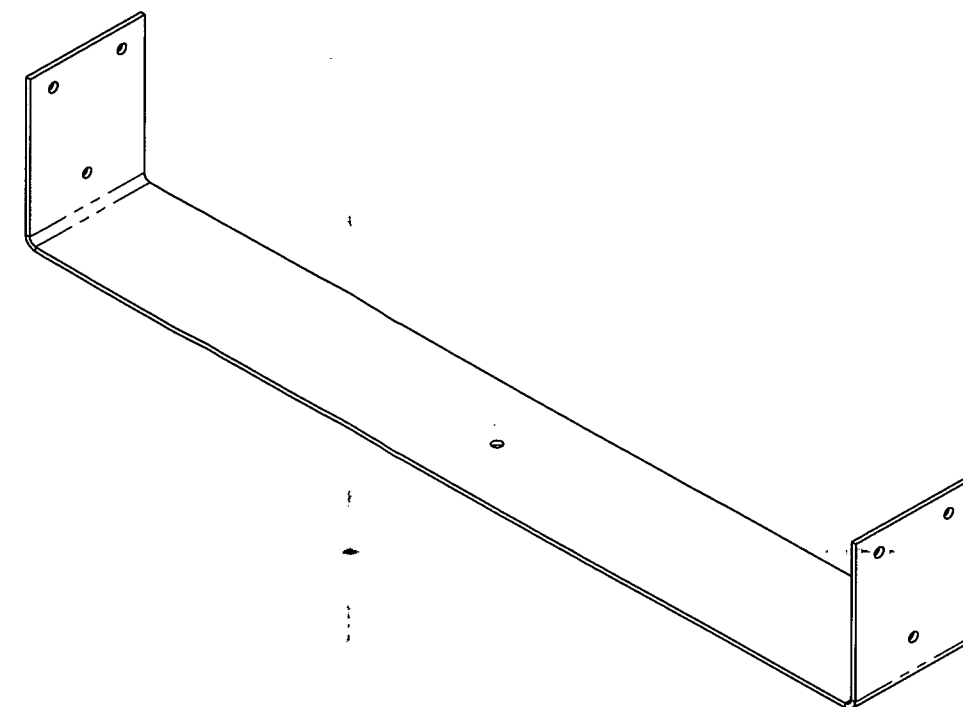
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**B67-43001-313 PLATE**  
(MAKE FROM B67-43001-313F)



**B67-43001-313F PLATE** 1

**PRELIMINARY  
ISSUE** 09.12.21

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.090 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025/4027  
REF. DART SPEC. M6061T6S.090
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.53 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGES 40 AND 43 PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.03.11
	REV.	DESCRIPTION	BY	DATE
DESIGN	RW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO. <b>B67-43001-313</b>		REV. C
MFG. APPR.				SHEET 1 OF 1
APPROVED		TITLE <b>PLATE</b>		SCALE
DE APPR.	N/A			NTS
DATE	09.03.11		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	